



RECOMMENDED HOLE LAYOUT

- 1 STANDOFFS:
 3 THRU 9 POSN - (2 REQD) ON OUTSIDE ENDS OF HOUSING
 10 THRU 18 POSN - (3 REQD) TWO ON OUTSIDE ENDS AND ONE CENTERED ON HOUSING
 19 POSN AND LARGER - (4 REQD) TWO ON OUTSIDE ENDS AND TWO EVENLY SPACED WITHIN REMAINING LENGTH OF HOUSING
- 2 RECESSED DATE CODE
- 3 FOR 3 POSITION ONLY, ONE SLOT .215 WIDE.
- 4 .000100-.000200 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- 5 .000100-.000200 BRIGHT TIN OVER .000050 NICKEL.
- 6 PRELIMINARY PART
- 7 .000100-.000200 MATTE TIN OVER .000050 NICKEL.
- 8 MATERIAL:
 HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK
 POSTS: PHOS BRONZE

	2.620	2.540	2.400	24	25	7-102523-3
	2.520	2.440	2.300	23	24	7-102523-2
	2.420	2.340	2.200	22	23	7-102523-1
	2.320	2.240	2.100	21	22	7-102523-0
	2.220	2.140	2.000	20	21	6-102523-9
	2.120	2.040	1.900	19	20	6-102523-8
	2.020	1.940	1.800	18	19	6-102523-7
	1.920	1.840	1.700	17	18	6-102523-6
	1.820	1.740	1.600	16	17	6-102523-5
	1.720	1.640	1.500	15	16	6-102523-4
	1.620	1.540	1.400	14	15	6-102523-3
	1.520	1.440	1.300	13	14	6-102523-2
	1.420	1.340	1.200	12	13	6-102523-1
	1.320	1.240	1.100	11	12	6-102523-0
	1.220	1.140	1.000	10	11	5-102523-9
	1.120	1.040	.900	9	10	5-102523-8
	1.020	.940	.800	8	9	5-102523-7
	.920	.840	.700	7	8	5-102523-6
	.820	.740	.600	6	7	5-102523-5
	.720	.640	.500	5	6	5-102523-4
	.620	.540	.400	4	5	5-102523-3
	.420	.340	.200	2	3	5-102523-2
	.520	.440	.300	3	4	5-102523-1
	1.120	1.040	.900	9	10	3-102523-7
	.920	.840	.700	7	8	3-102523-6
	.520	.440	.300	3	4	3-102523-5
OBSOLETE	3.720	3.640	3.500	35	36	3-102523-4
OBSOLETE	3.620	3.540	3.400	34	35	3-102523-3
OBSOLETE	3.520	3.440	3.300	33	34	3-102523-2
OBSOLETE	3.420	3.340	3.200	32	33	3-102523-1
OBSOLETE	3.320	3.240	3.100	31	32	3-102523-0
OBSOLETE	3.220	3.140	3.000	30	31	2-102523-9
OBSOLETE	3.120	3.040	2.900	29	30	2-102523-8
OBSOLETE	3.020	2.940	2.800	28	29	2-102523-7
OBSOLETE	2.920	2.840	2.700	27	28	2-102523-6
OBSOLETE	2.820	2.740	2.600	26	27	2-102523-5
OBSOLETE	2.720	2.640	2.500	25	26	2-102523-4
	2.620	2.540	2.400	24	25	2-102523-3
	2.520	2.440	2.300	23	24	2-102523-2
	2.420	2.340	2.200	22	23	2-102523-1
	2.320	2.240	2.100	21	22	2-102523-0
	2.220	2.140	2.000	20	21	1-102523-9
	2.120	2.040	1.900	19	20	1-102523-8
	2.020	1.940	1.800	18	19	1-102523-7
	1.920	1.840	1.700	17	18	1-102523-6
	1.820	1.740	1.600	16	17	1-102523-5
	1.720	1.640	1.500	15	16	1-102523-4
	1.620	1.540	1.400	14	15	1-102523-3
	1.520	1.440	1.300	13	14	1-102523-2
	1.420	1.340	1.200	12	13	1-102523-1
	1.320	1.240	1.100	11	12	1-102523-0
	1.220	1.140	1.000	10	11	102523-9
	1.120	1.040	.900	9	10	102523-8
	1.020	.940	.800	8	9	102523-7
	.920	.840	.700	7	8	102523-6
	.820	.740	.600	6	7	102523-5
	.720	.640	.500	5	6	102523-4
	.620	.540	.400	4	5	102523-3
	.420	.340	.200	2	3	102523-2
	.520	.440	.300	3	4	102523-1
FINISH	D	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: S.A. SHUEY 28SEP89
 CHK: H. MOLL 30CT89
 APVD: R. FLICKER 30CT89
 NAME: Tyco Electronics Corporation, Harrisburg, Pa 17105-3608

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -	ANGLES ± -
MATERIAL		FINISH		WEIGHT		RESTRICTED TO	
SEE TABLE		-		A1 00779		102523	

CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV R